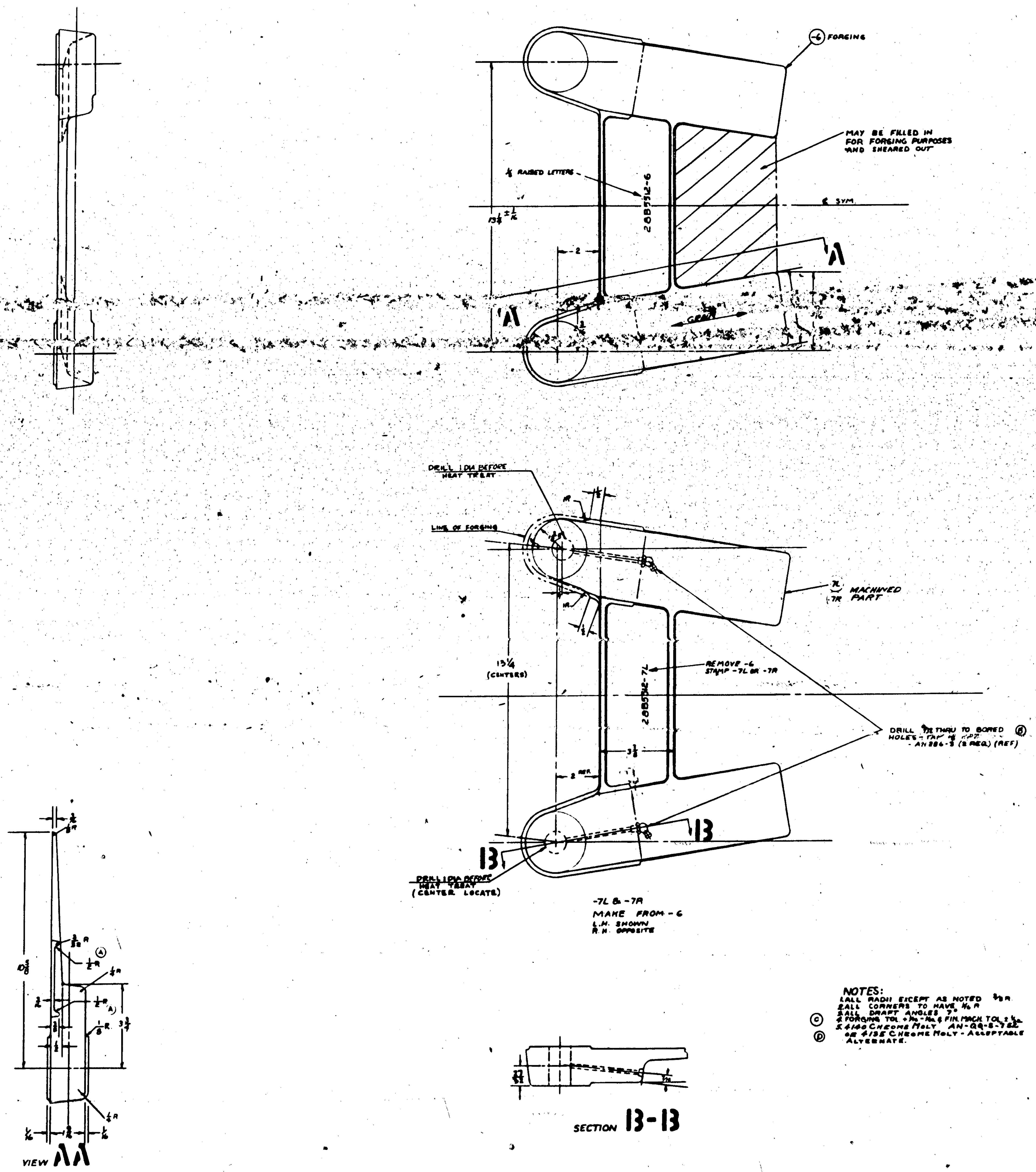
LTR	ALTERATION	DATE	BY
A	CHGD [illegible] WAS 1/8 R ON FACE OF DRWG	[illegible]	[illegible]
B	CHGD NOTE FROM "DRILL [illegible]--- TAP [illegible] LPT DEPTH [illegible] AN386-3(2) (REF) TO DRILL [illegible]---TAP [illegible] LPT-AN386-3 (2) REF. (NO WT CHG)	[illegible]	[illegible]
C	REMOVED ± [illegible] TOLERANCE & ADDED NOTE "FORGING TOL ..." NO WT CHG	[illegible]	[illegible]
D	ADDED NOTE "5" No WT. CHG.	[illegible]	[illegible]

E.O. AGRIE PBY-5A
RE-ENG & OA-10
(FORGING NOT AFFECTED)

E.O. A50501



NOTES:
1. ALL RADII EXCEPT AS NOTED 1/8 R.
2. ALL CORNERS TO HAVE 1/16 R
3. ALL DRAFT ANGLES 7°
4. (C) FORGING TOL +1/16 -1/32 & FIN. MACH. TOL ± 1/64
5. (D) 4140 CHROME MOLY AN-QQ-S-752 OR 4135 CHROME MOLY - ACCEPTABLE ALTERNATE.

DASH NO.	MODEL	NEXT ASSY	REQ
-7R	28-5AMN	28B5502	1
-7L	28-5AMN	28B5502	1
-7R	28-5AMC	28B5502	1
-7L	28-5AMC	28B5502	1
-7R	PBY-5A	28B5502	1
-7L	PBY-5A	28B5502	1

REQUIREMENTS FOR AIRPLANE

CALC WT. 26.25

SCALE 6" = 1'0"

PART NO.	STOCK	MATERIAL	SPEC
-7R	MAKE FROM -6 (SEE NOTE #5)		
-7L	MAKE FROM -6		
-6	FORGING	STEEL CHR MOLY.	WD 4135 57-105

PARTS LIST FOR ASSY

HEAT TREAT | FINISH

NAME FORGING - HULL - STA 4.2 LANDING GEAR FITTING

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

J 28B5512

H-140